

Silverado SB1 Splash Guard - Rear

Please read instructions thoroughly before starting.

Tools Required

T15 Torx Screw Driver
Drill
13/64" (5.0 mm) Drill Bit
Rivet Gun
Pliers
Clean Cloth/Rag

Parts Required from Package Contents

Description	Quantity
Left Hand Splash Guard	1
Right Hand Splash Guard	1
M4.2 x 20 Screw w/ Washer	2
M4.2 U-nut	2
Rivet	4
Alcohol Prep Wipe	2

Rear Installation Procedure

Note: Do not use power tools to install splash guard fasteners

1. Remove tire.
2. Clean and degrease body panel where splash guards are to be located.
3. Remove existing screws at locations (A) and (B). Retain fasteners. See figure 1.
4. Fold lower living hinge. See figure 2
5. While keeping the lower living hinge folded, place splash guard to vehicle, make sure red tape pull tab is accessible, then fold splash guard top living hinge to sandwich splash guard to body side outer flange and install retained fasteners at locations (A) and (B). Take care to eliminate gaps. See figure 3.
6. While keeping living hinge folded, drill through splash guard hole locations (C) and (D). Using a 13/64" (5.0mm) bit, drill through splash guard and wheel liner. See figure 3.
7. Install supplied rivets in newly drilled holes at (C) and (D). Living hinge should firmly pinch to body side outer flange. See figure 4.
8. Using a 13/64" (5.0mm) bit, drill through splash guard and stone protector at location (E). See figure 5.
9. Install supplied M4.2 screw w/ washer and U-nut at location (E). The U-nut should be installed as a nut above the body side outer. See figure 5.
10. Remove tape liner and apply firm pressure to the splash guard along the tape line to adhere the tape to the fender. Hold the firm pressure for a minimum of 60 seconds to properly adhere the tape. See figure 6.
11. Repeat for other side.
12. Guards can be cleaned with any commercially available cleaner.

NOTE: Max torque on M4.2 Screw is 3.0 N m

