

[2023 Chevrolet Silverado 1500 - 4WD](#) | [Cheyenne, Silverado 1500 Accessory Installation Manual](#) | [Accessories](#) | [Exterior Trim Accessories](#) | [Accessories](#) | **Document ID: 5284498**

Rear Wheel Opening and Front Fender Molding Package Installation (Instruction ID: 84515469)

[Installation Instructions Part Number](#)

84515469

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Qty	Description
10	Rear Wheel Opening Molding Bracket P/N 11602596 (part of attachment package 84487922)
10	Screw P/N 11602678 (part of attachment package 84487922)
4	Screw P/N 11602677 (short) (part of attachment package 84487922)

Tools Required

Masking Tape

Adhesive: DOW Betaseal U400HMNC or Equivalent

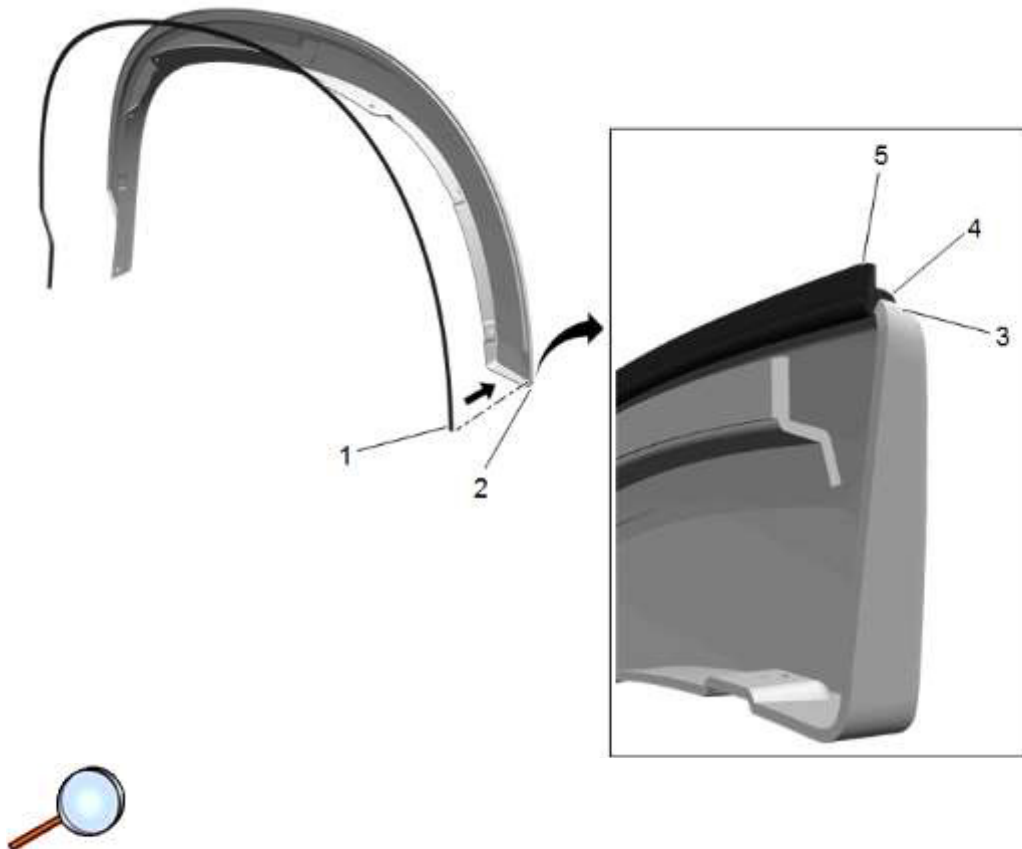
Caulk Gun

Procedure

Rubber Seal Install

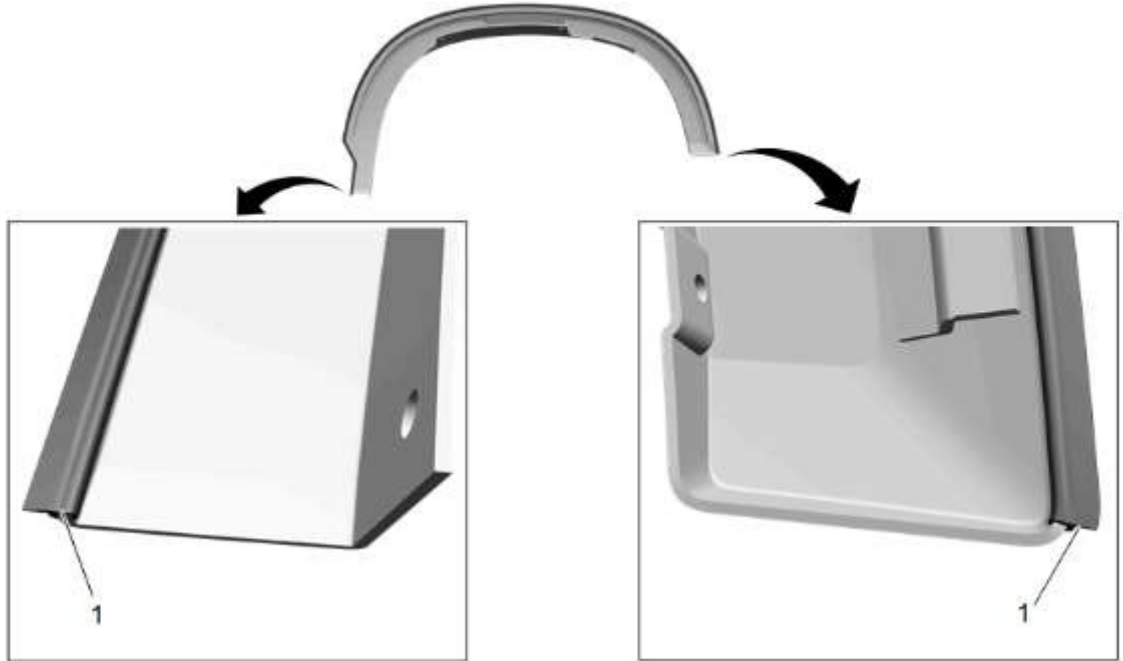
Note: Rubber seal for all wheel opening moldings are cut to length, follow the necessary steps below to ensure proper fit.

1. Front Rubber Seal:



- 1.1. Start rubber seal (1) on end of wheel opening molding (2) (not in middle) and press edge of seal completely onto wheel opening molding making sure the lip of the seal (4) is engaged over the edge (3) of wheel opening molding. Ensure the blade (5) of seal is in the correct orientation on the outside edge of wheel opening molding.

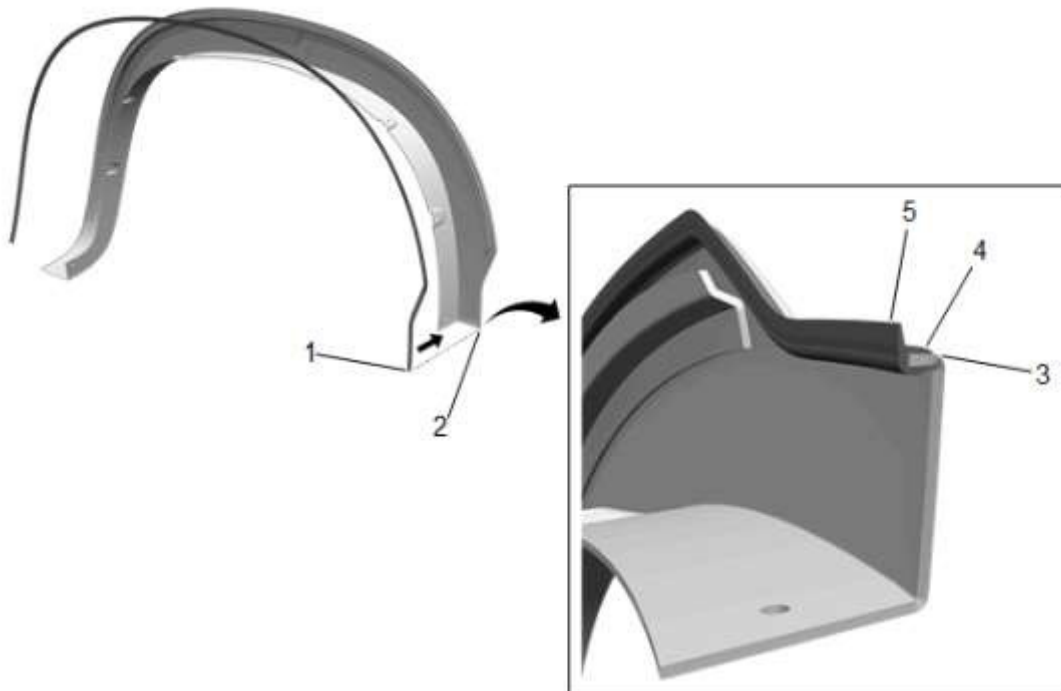
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Note: Do not stretch or pull seal when installing to the edge of wheel opening molding.
1.2. Trim both ends of seal (1) evenly with the edge of wheel opening molding. The ends should be even and come to edge of wheel opening molding as shown.

Note: Rubber seal for all wheel opening moldings are cut to length, follow the necessary steps below to ensure proper fit.

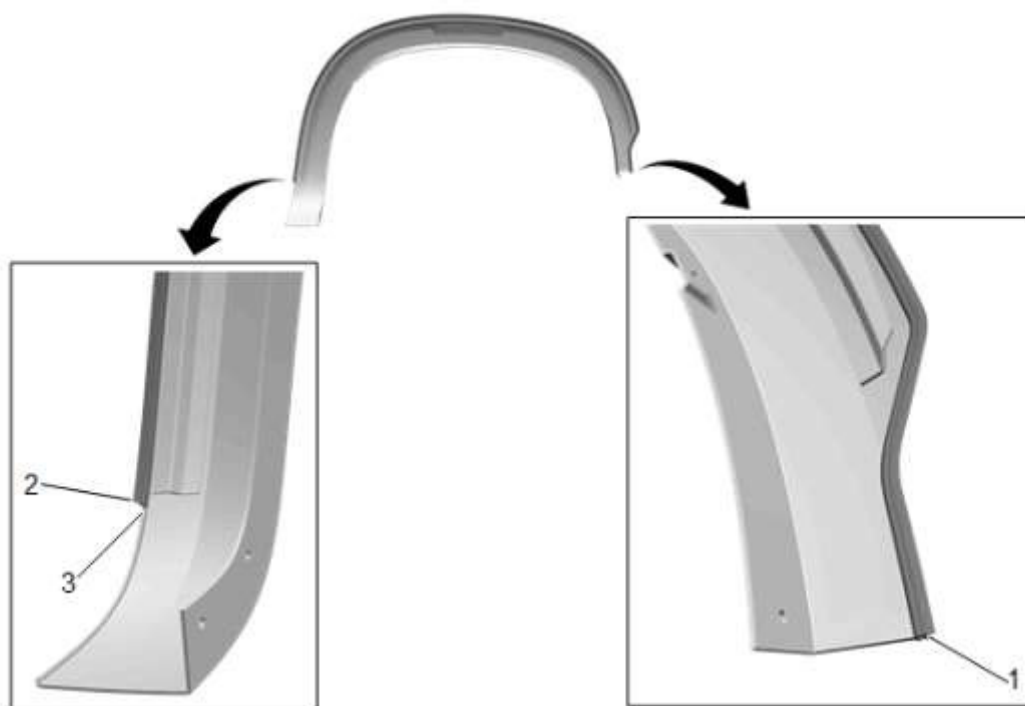
2. Rear Rubber Seal:



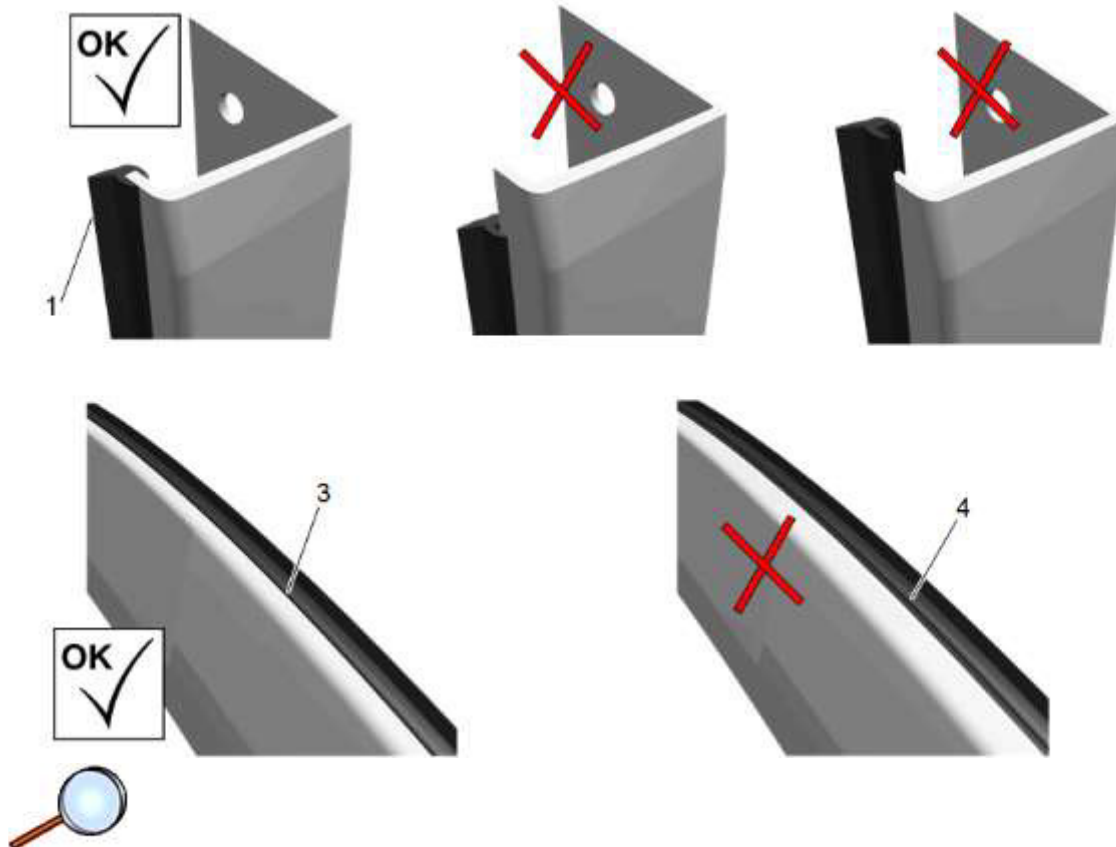
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- 2.1. Start rubber seal (1) on end of wheel opening molding (2) (not in middle) and press edge of seal completely onto wheel opening molding making sure the lip of the seal (4) is engaged over the edge (3) of wheel opening molding. Ensure the blade (5) of seal is in the correct orientation on the outside edge of wheel opening molding.



- Note:** Do not stretch or pull seal when installing to the edge of wheel opening molding.
- 2.2. Trim the front end of seal (1) evenly with the edge of wheel opening molding. The end should be even and come to edge of wheel opening molding as shown.
- 2.3. Trim the rear end of seal (2) where the wheel flare (3) starts to wrap underneath the vehicle.



3. Inspect wheel opening molding for complete and proper seal edge where applicable. Seal edge (1) must go smoothly from one end of the wheel opening molding to the other end and should be cut evenly with edge of wheel opening molding.

Note: Inside edge should be smooth and straight (3), not raised away (4) from edge.

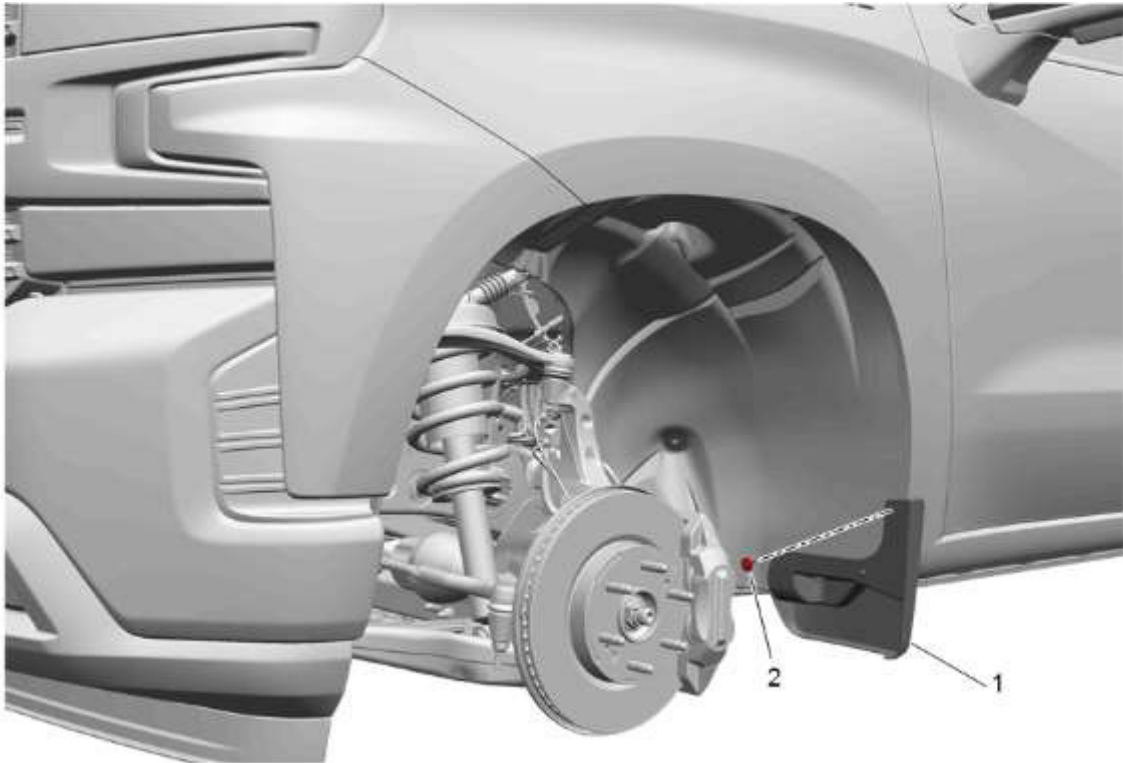
Front Wheel Opening Molding



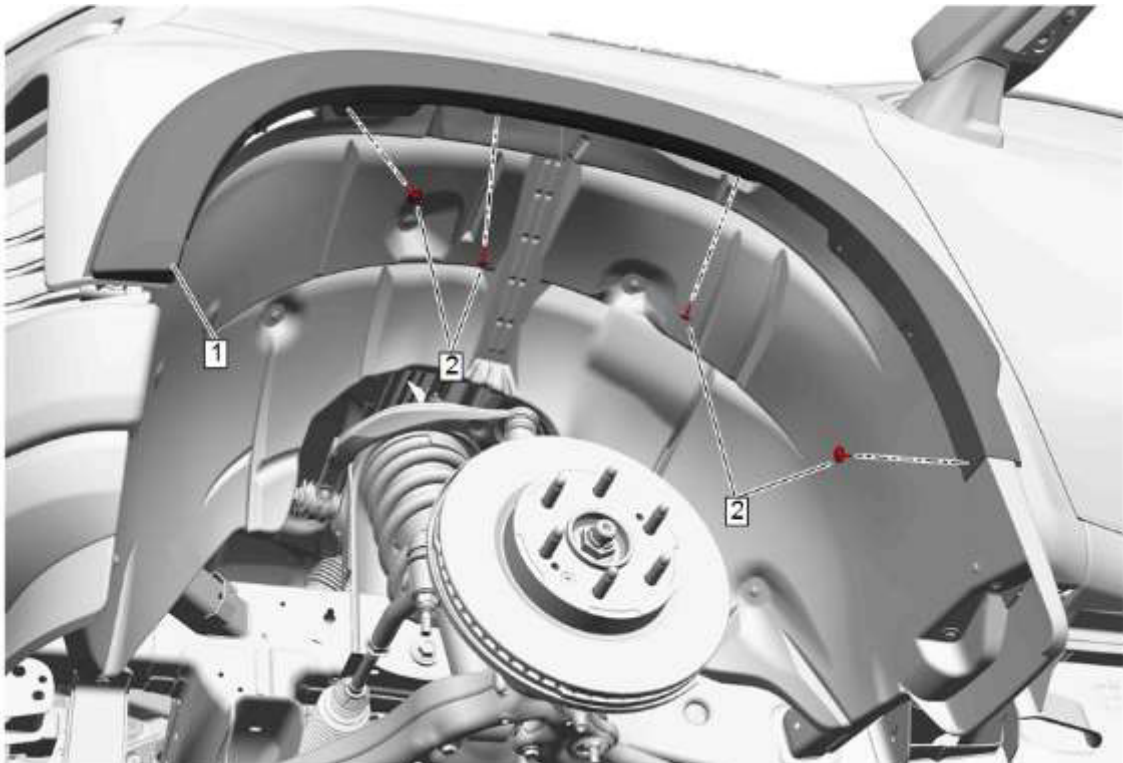
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1. Remove and retain the three screws (1) from the front fender wheelhouse liner.

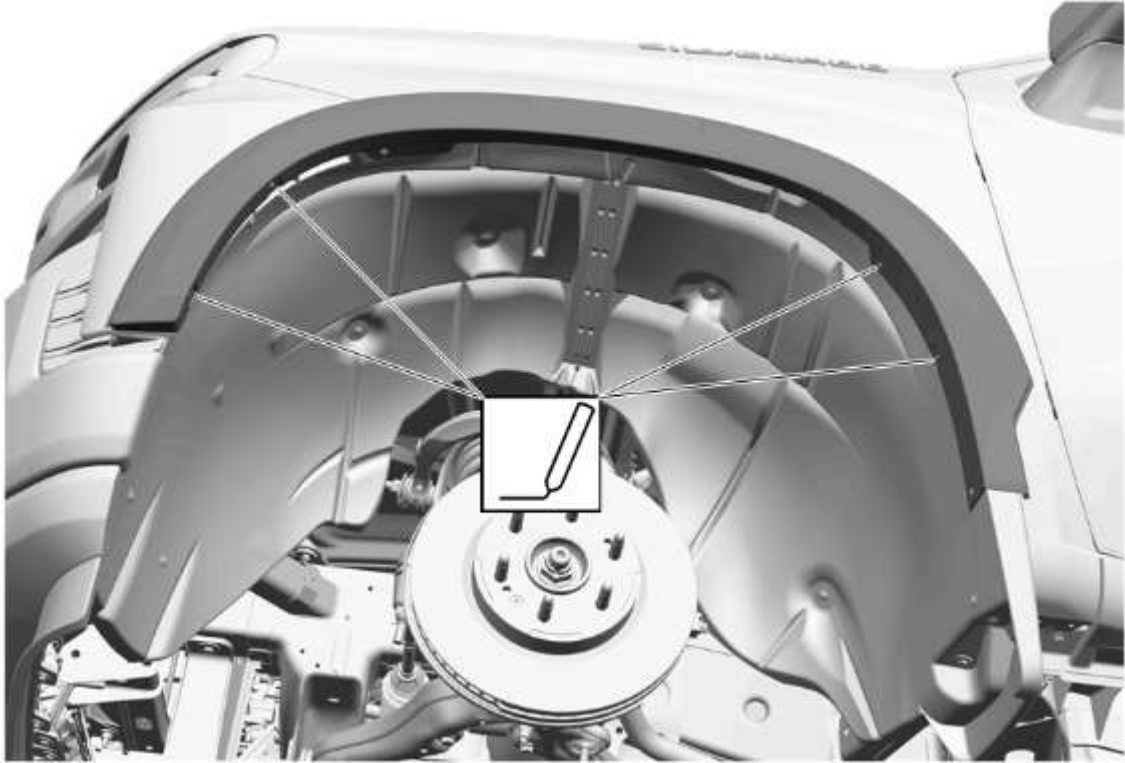


2. Remove the and retain the screw (2) from the front fender paint protector (1).

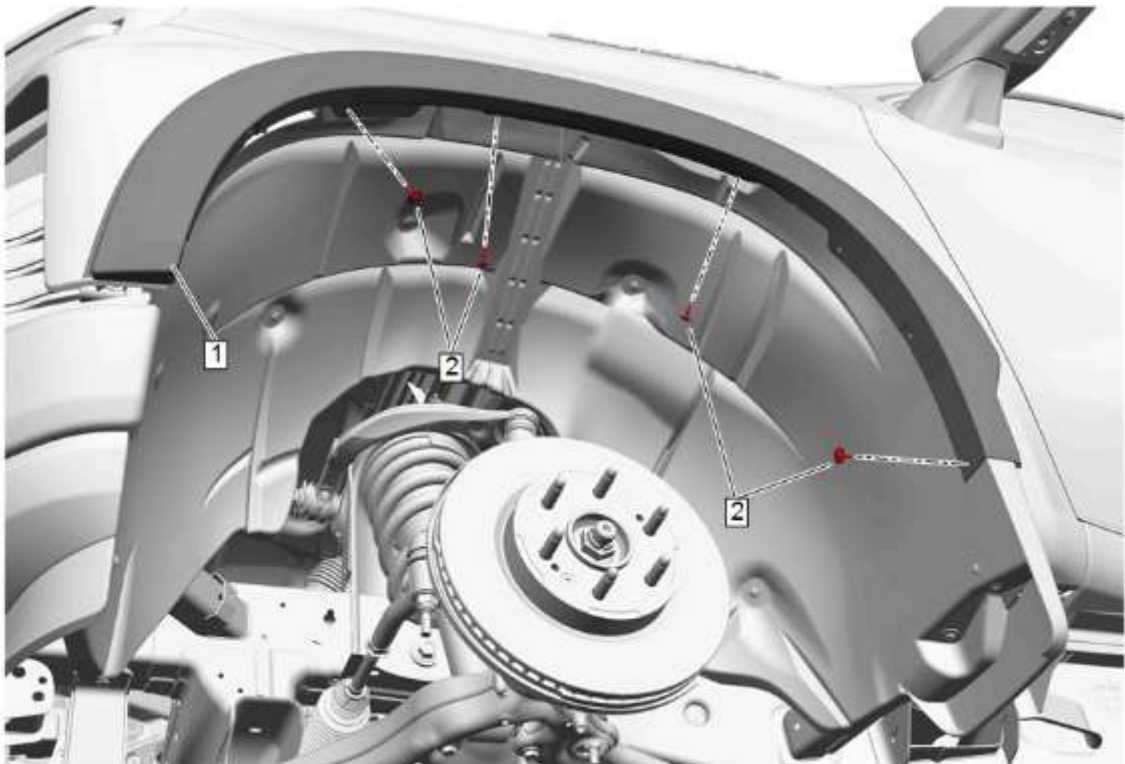


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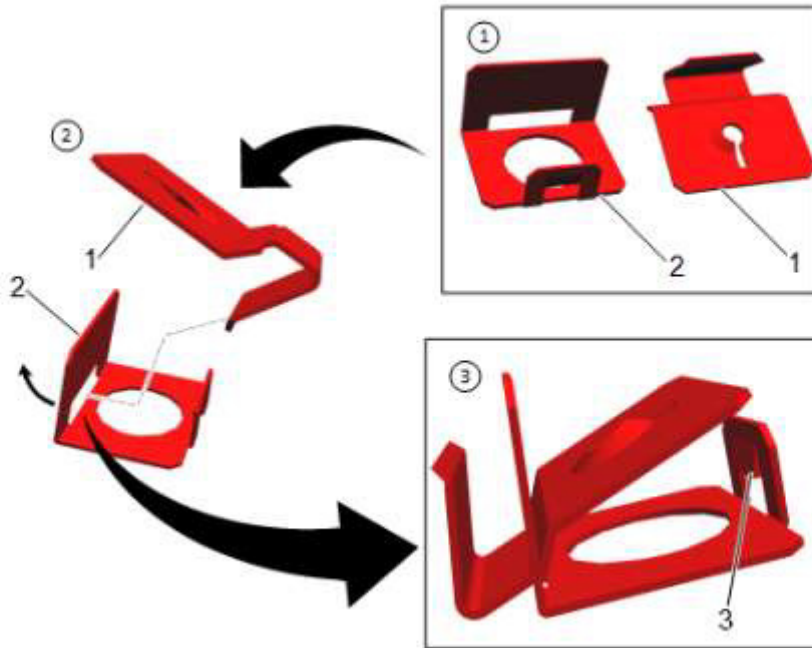
3. Position the front wheel opening molding (1) to the front fender and reinstall the previously removed screws (2), snug screws only, do not tighten at this time.



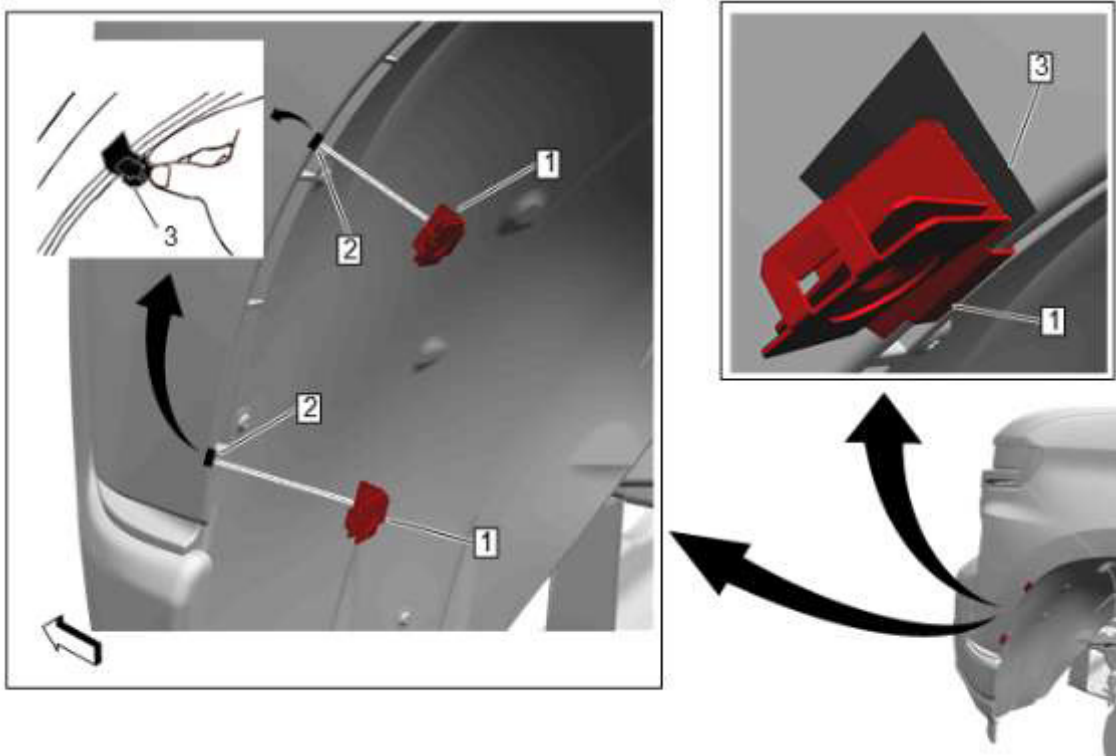
4. With the front wheel opening molding in position, locate and mark holes to the front fascia and fender as shown.



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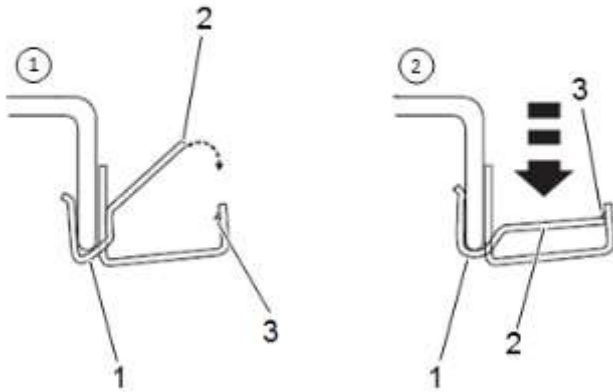
6. Locate and preassemble front wheel opening brackets (1) P/N 11602597 and (2) P/N 11602595 as shown. Do not engage the locking tab (3) at this time.



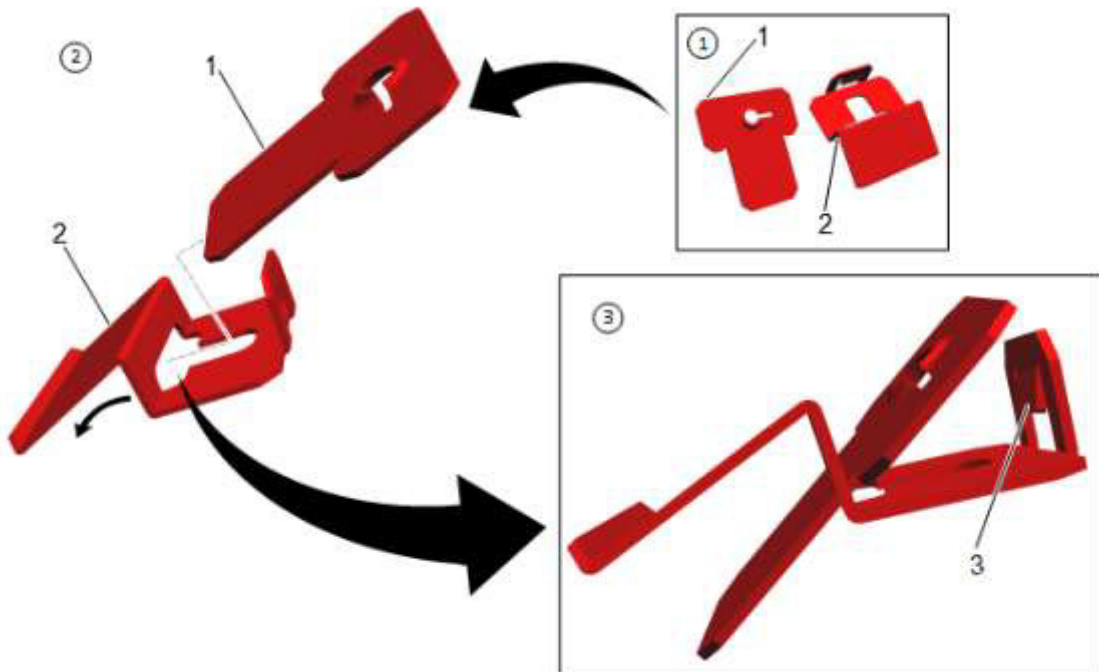
Note: Prior to installing wheel opening brackets, make sure to install the protective film (3) to the areas where brackets are to be installed.

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7. Install the assembled front wheel opening brackets (1) P/N 11602597 and P/N 11602595 to the previously marked locations (2) on the front fascia.

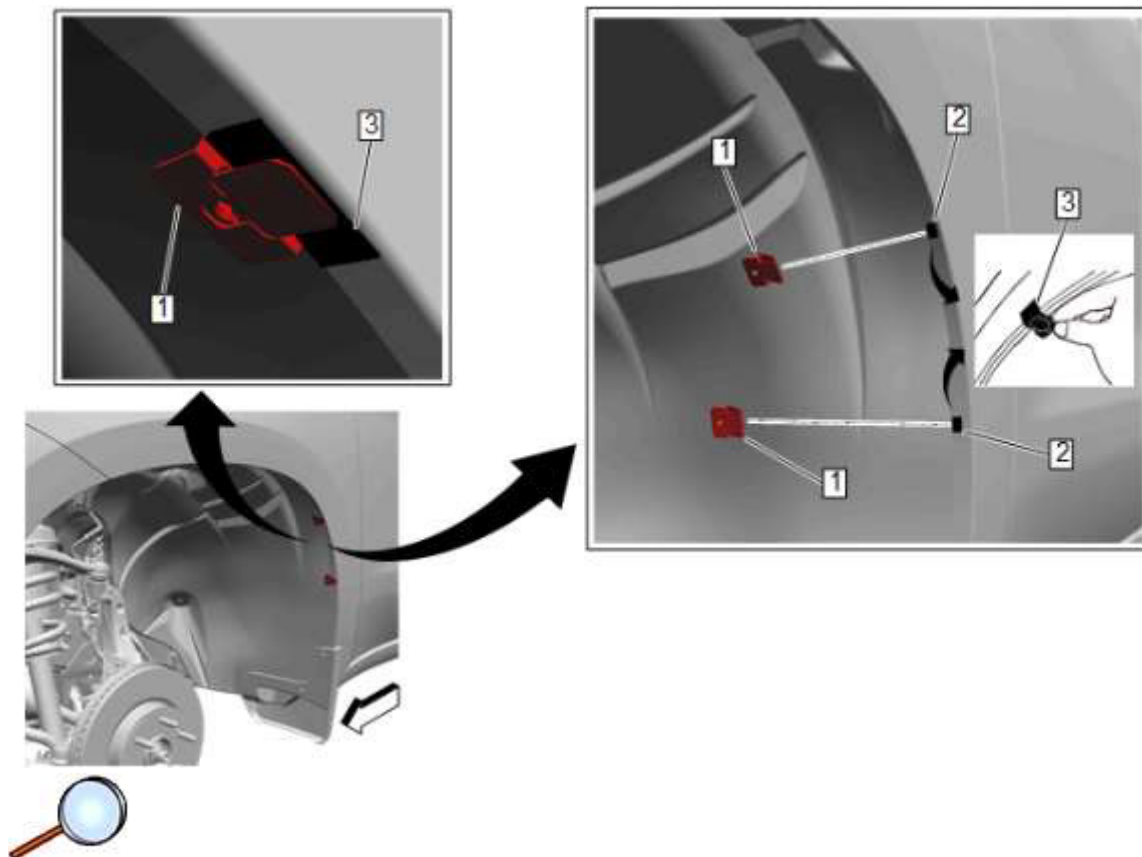


8. Once brackets are in position (1) press down on upper (2) until an audible "click" is heard to engage the locking tab (3).



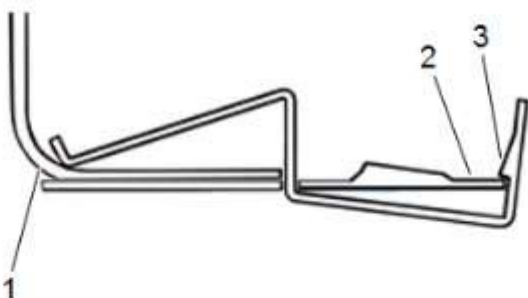
9. Locate and preassemble front wheel opening brackets (1) P/N 11602598 and (2) P/N 11602599 as shown. Do not engage the locking tab (3) at this time.

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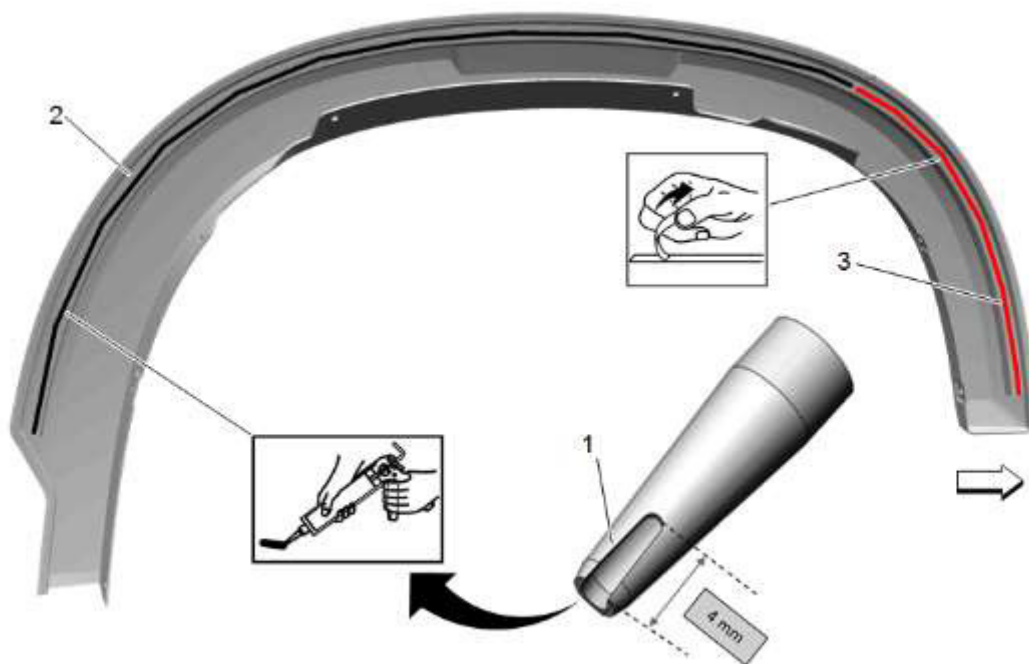
Note: Prior to installing wheel opening brackets, make sure to install the protective film to the areas where brackets are to be installed.

10. Install the assembled front wheel opening brackets (1) P/N 11602598 and P/N 11602599 to the previously marked locations (2) on the front fender.

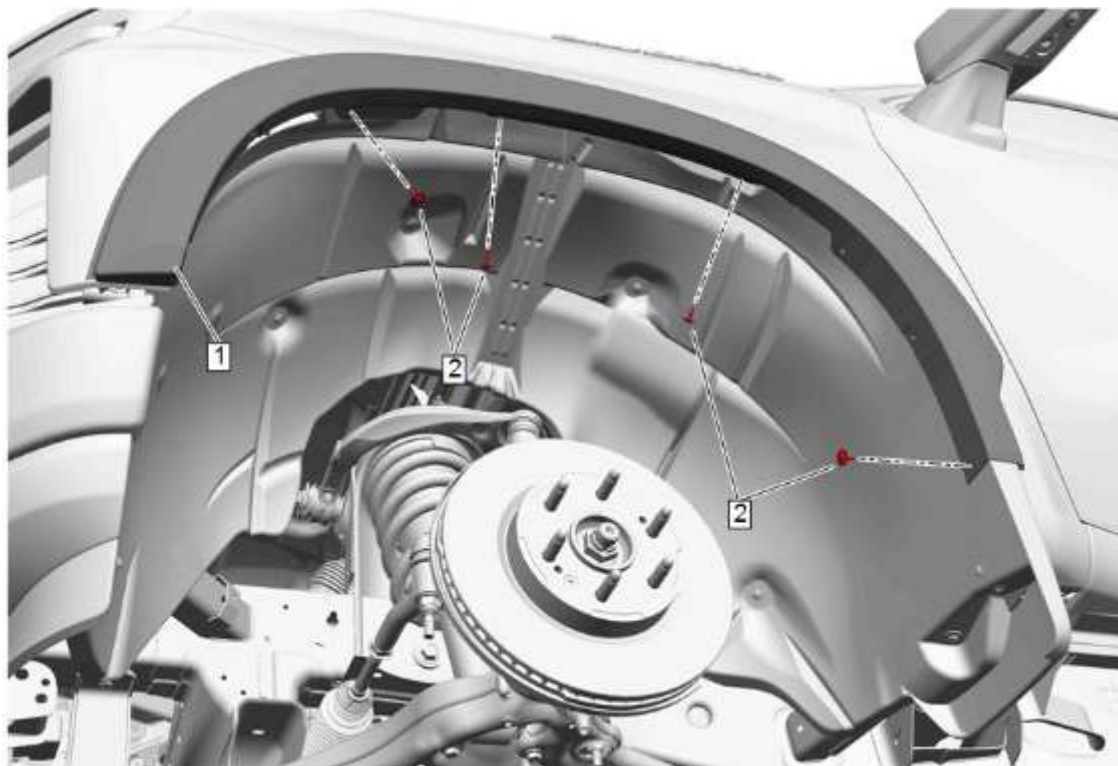


11. Once brackets are in position (1) press down on upper (2) until an audible "click" is heard to engage the locking tab (3).

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12. Locate adhesive tape on the front area of the center of inner bracket (3) as shown on the front wheel opening molding, remove protective tape liner.
13. Cut the urethane tip (1) as shown and apply a 5.0 mm bead of urethane along the center line of the inner bracket (2) as shown on the front wheel opening molding.



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Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

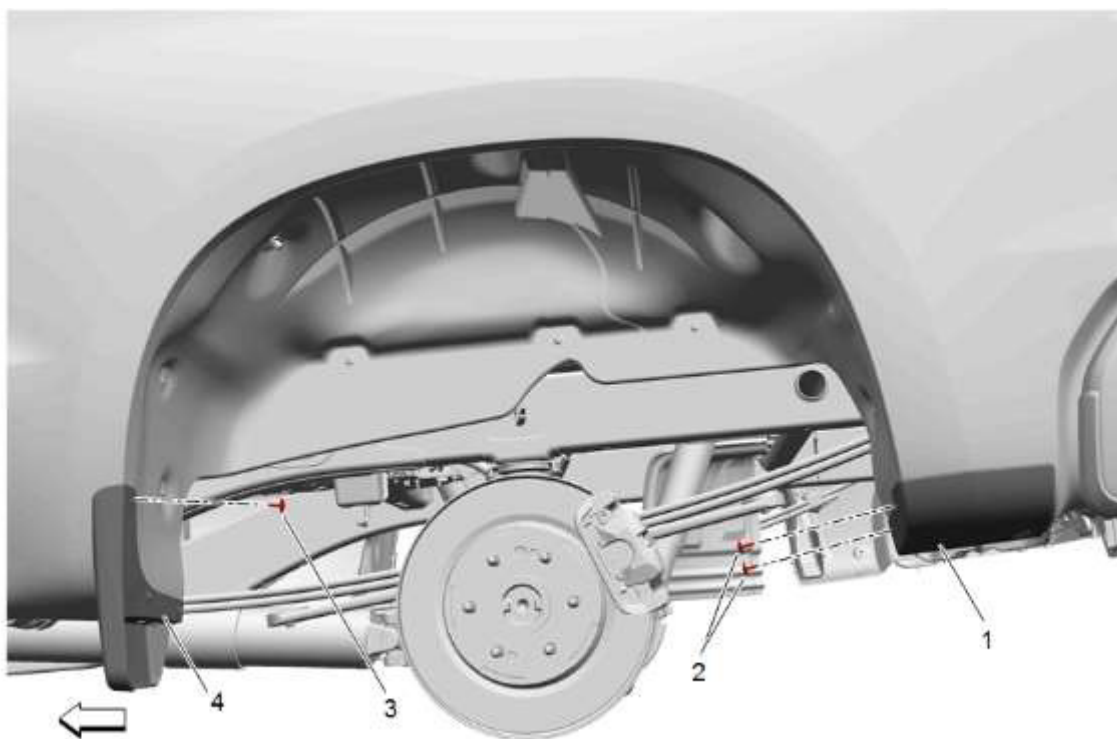
14. Position the front wheel opening molding (1) to the front fender and install the previously removed screws (2).



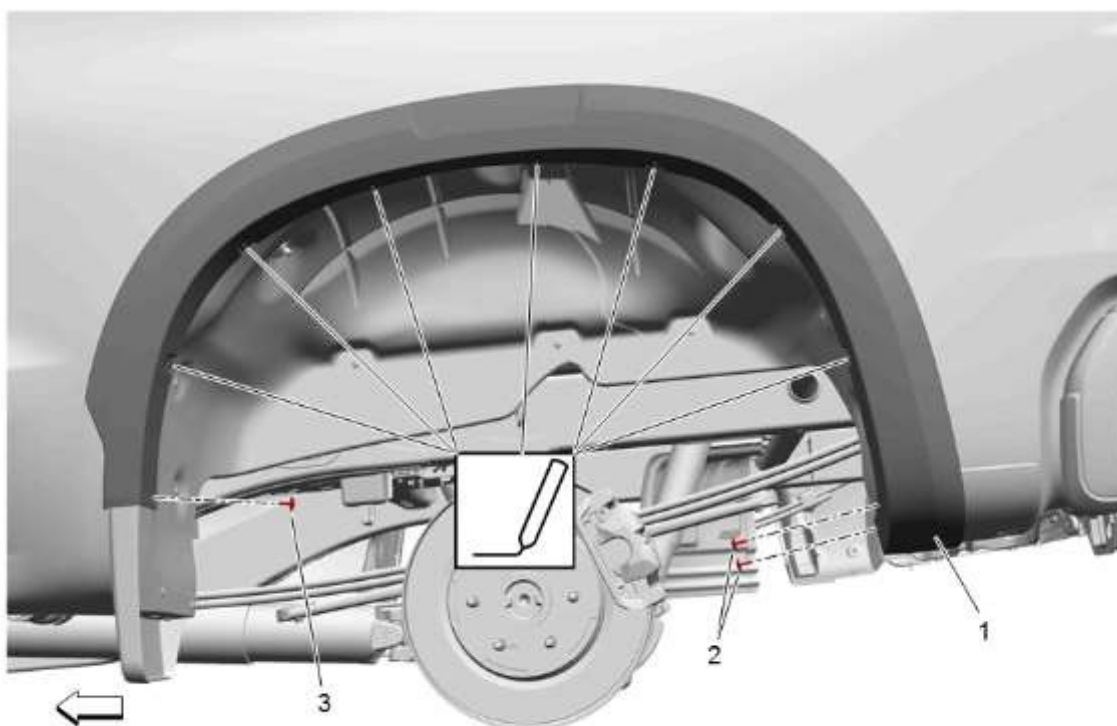
15. Adjust the front wheel opening bracket positions if necessary and install the screws (2) P/N 11602676 and (1) P/N 11602678 to the front wheel opening molding. Apply pressure the front wheel opening molding and tighten all screws to 2.5 N.m (22 lb in).
16. Ensure the front wheel opening molding seal is not rolled over and in correct position.
17. Once wheel opening molding is in final position, apply tape to the 10, 12 and 2 o'clock positions of wheel opening molding to keep pressure to the vehicle while the urethane cures.
18. Repeat process for opposite side.

Rear Wheel Opening Molding

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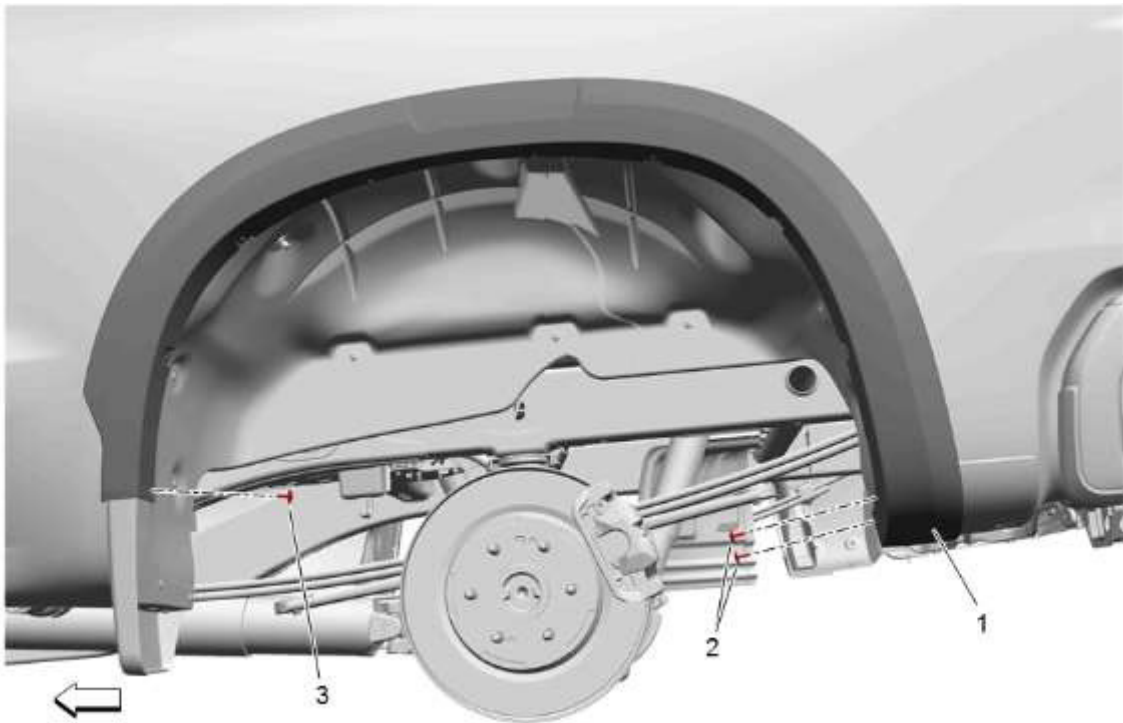
1. Remove and retain the three screws (2), (3) from the front (4) and rear (1) pickup box stone protectors.



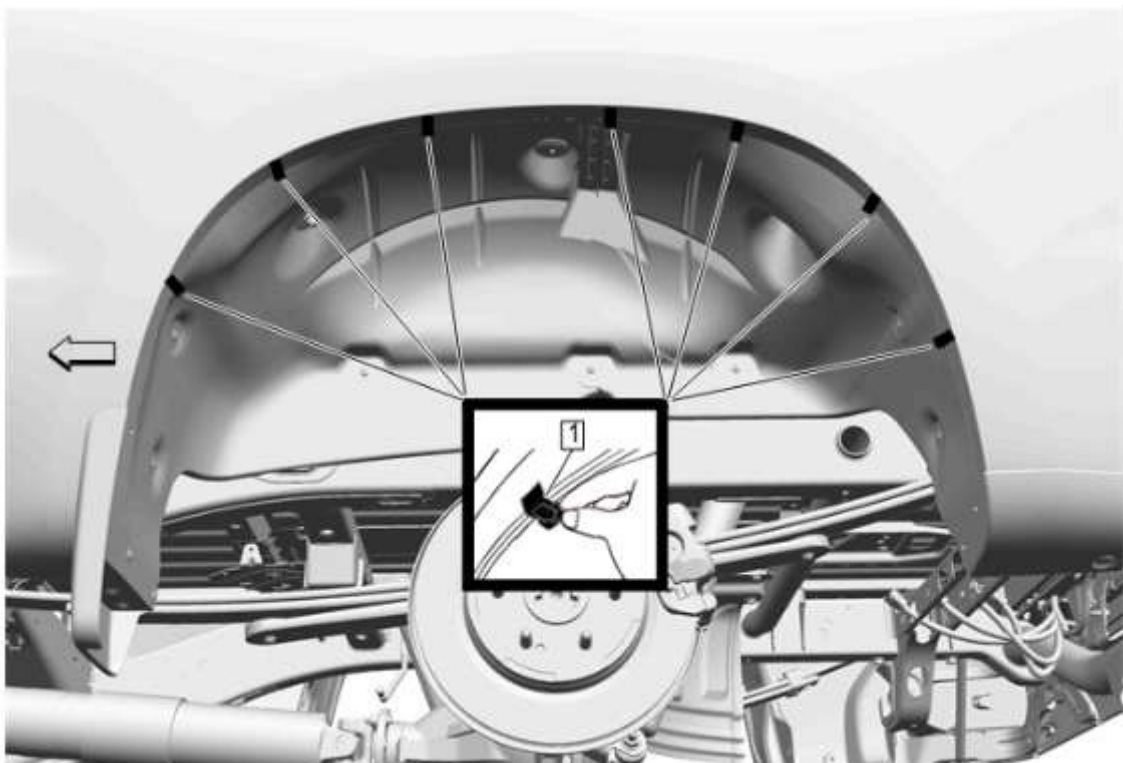
2. Position the rear wheel opening molding (1) to the pickup box and reinstall the previously removed screws (2), (3).

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opening molding in position, locate and mark holes to the pickup box as shown.

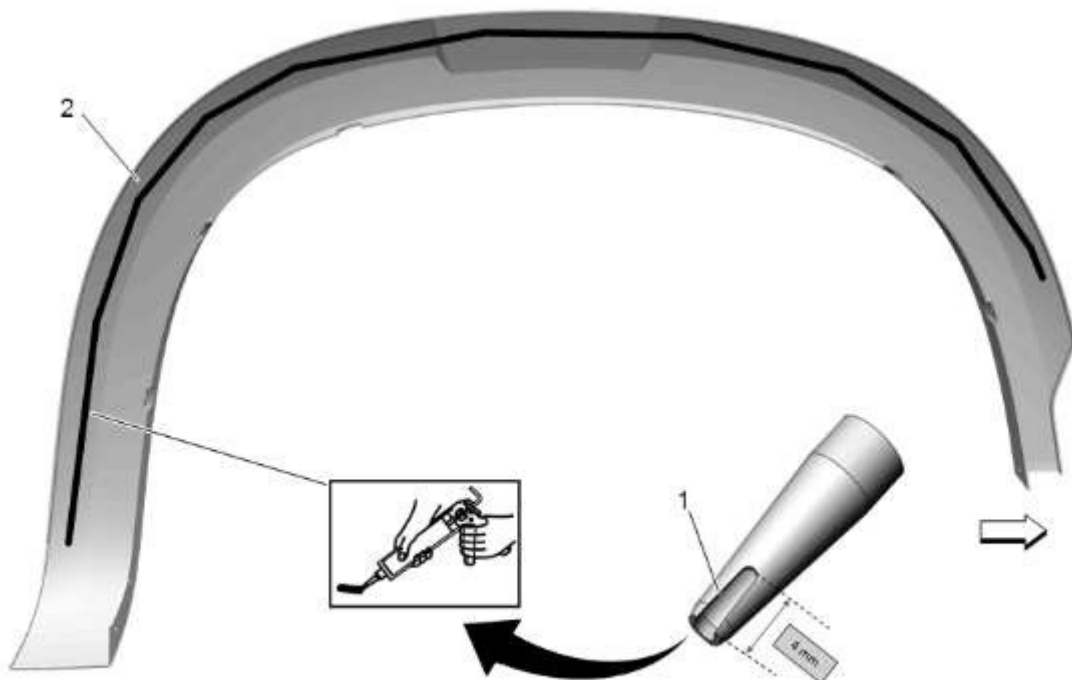


3. Remove the screws (2), (3) and rear wheel opening molding (1).

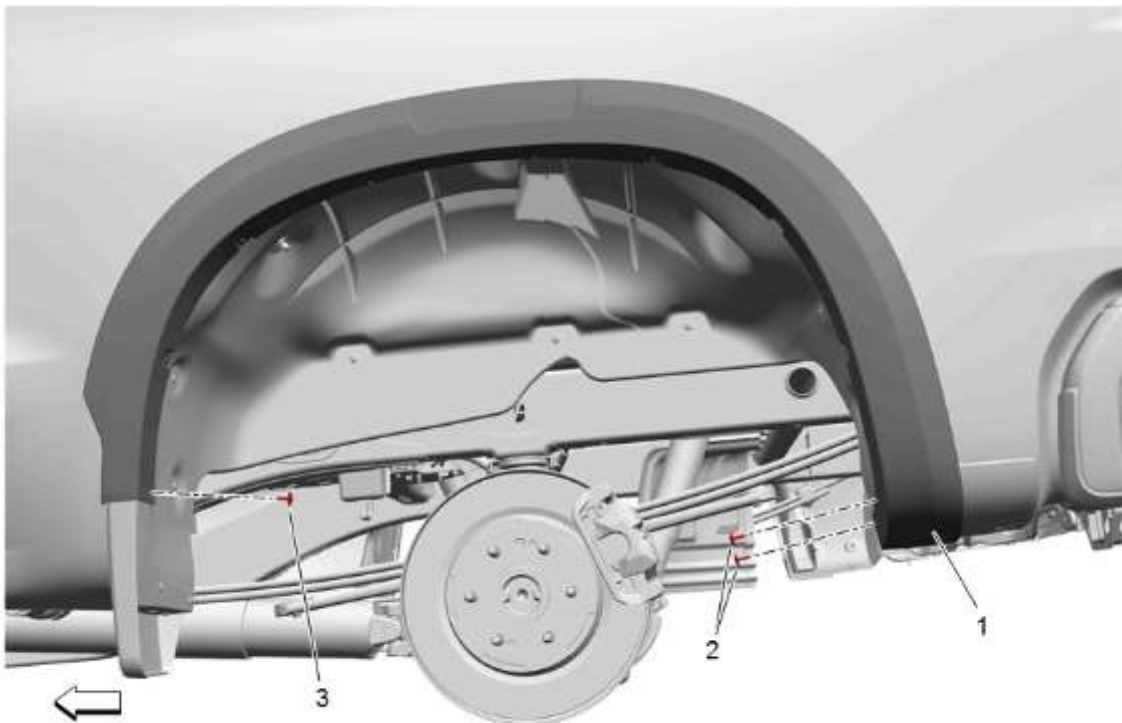


4. Install the protective film (1) to the areas of the previously marked holes.

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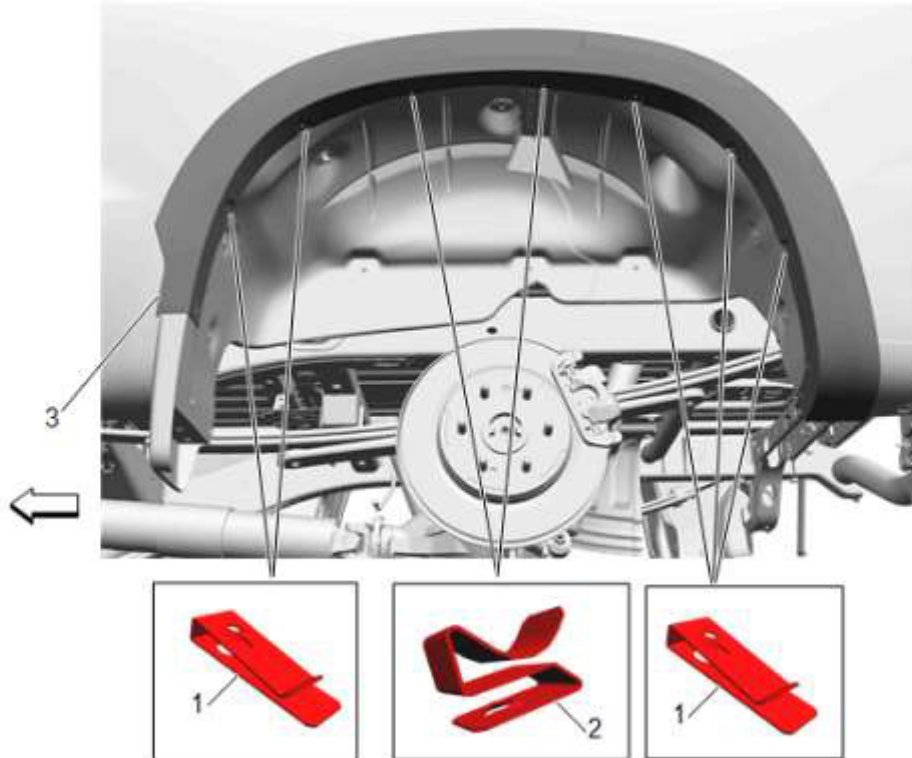


5. Cut the urethane tip (1) as shown and apply a 5.0 mm bead of urethane along the center line of the inner bracket (2) on the rear wheel opening molding.

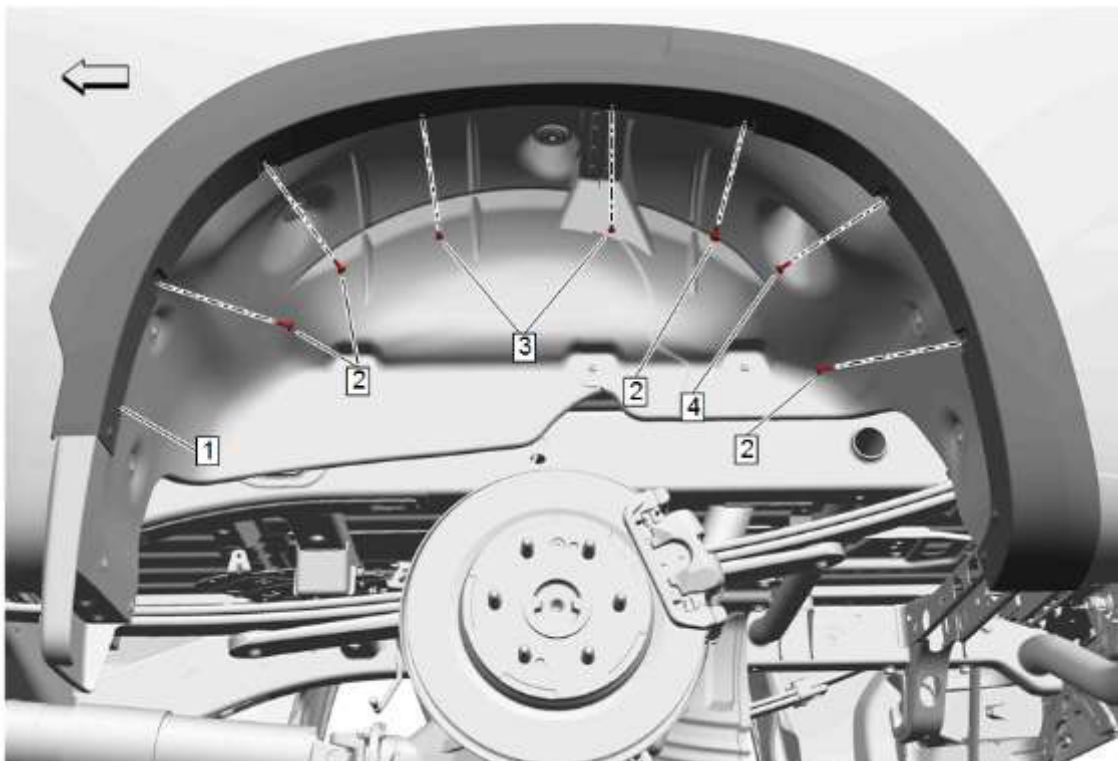


6. Position the rear wheel opening molding (1) to the pickup box and install the previously removed screws (2), (3).

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7. Locate and install wheel opening brackets (1) P/N 11602596 and (2) P/N 11602594 to the protective film behind the wheel opening molding (3) at the locations shown.



8. Adjust the rear wheel opening bracket positions if necessary, install screw (4) P/N 11602678 first and then install the remaining screws (2) P/N 11602678 and (3) P/N 11602677 (short) to

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the rear wheel opening molding (1). Apply pressure the rear wheel opening molding and tighten all screws to 2.5 N.m (22 lb in).

9. Ensure the rear wheel opening molding seal is not rolled over and in correct position.
10. Once wheel opening molding is in final position, apply tape to the 10, 12 and 2 o'clock positions of wheel opening molding to keep pressure to the vehicle while the urethane cures.
11. Repeat process for opposite side.
12. Do not wash vehicle for 24 hours after installation.