

Fastener Specifications

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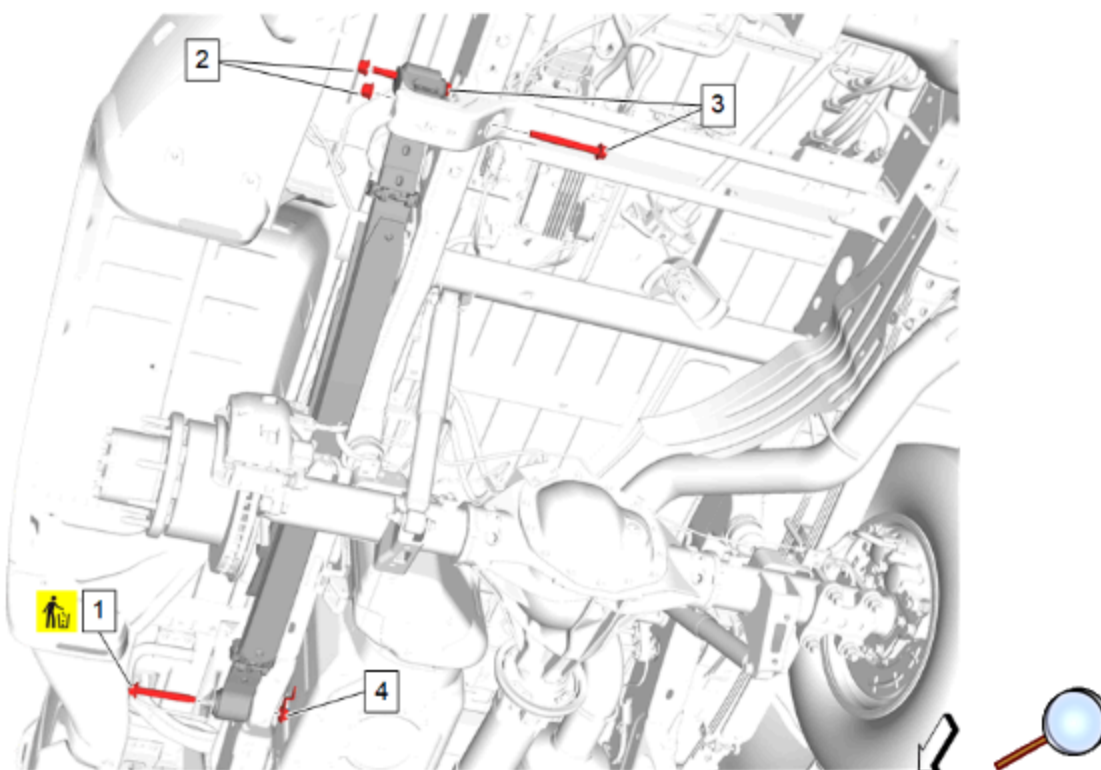
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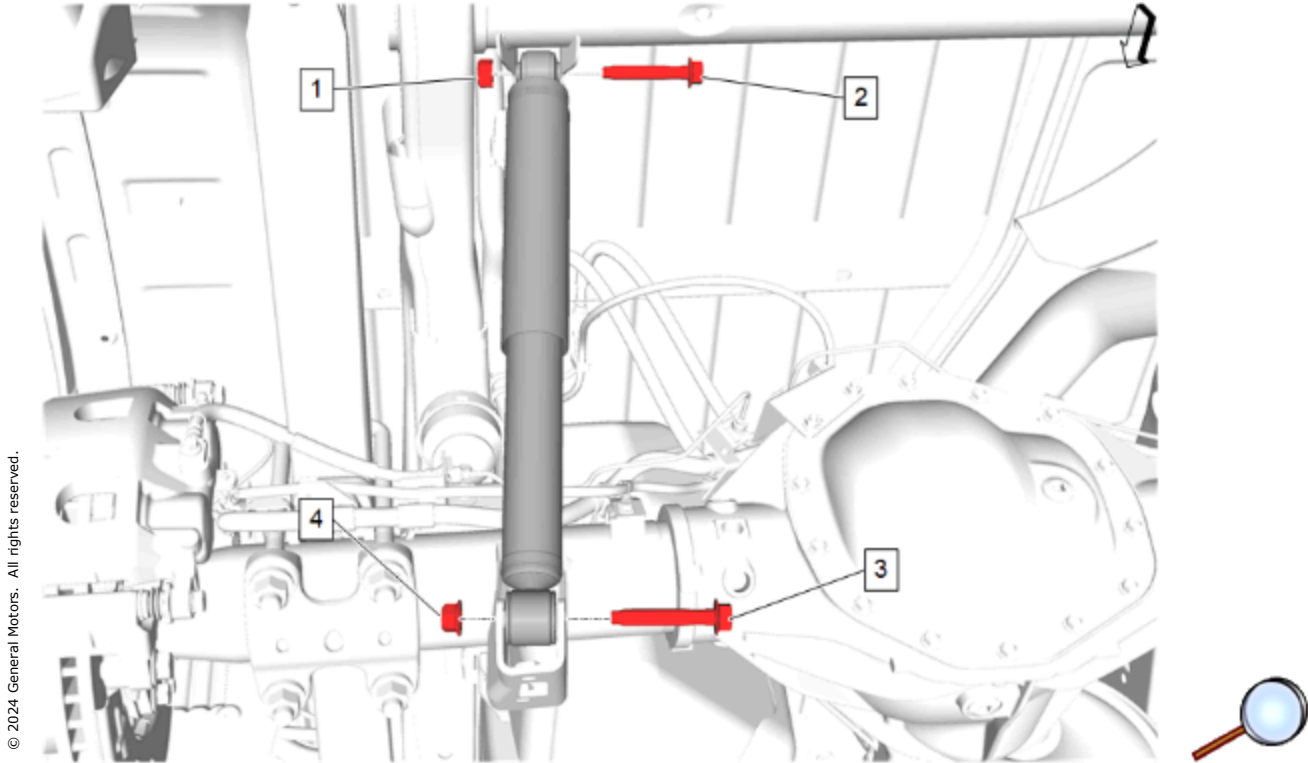
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Rear Leaf Spring Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Front Bolt	Yes	—	First Pass: 200 N•m (148 lb ft) Final Pass: 125 degrees	Rear Leaf Spring Replacement
2	Rear Spring Shackle Nut [2x]	—	—	175 N•m (129 lb ft)	Rear Leaf Spring Replacement
3	Rear Spring Shackle Bolt [2x]	—	—	—	Rear Leaf Spring Replacement
4	Rear Spring Nut	—	—	—	Rear Leaf Spring Replacement

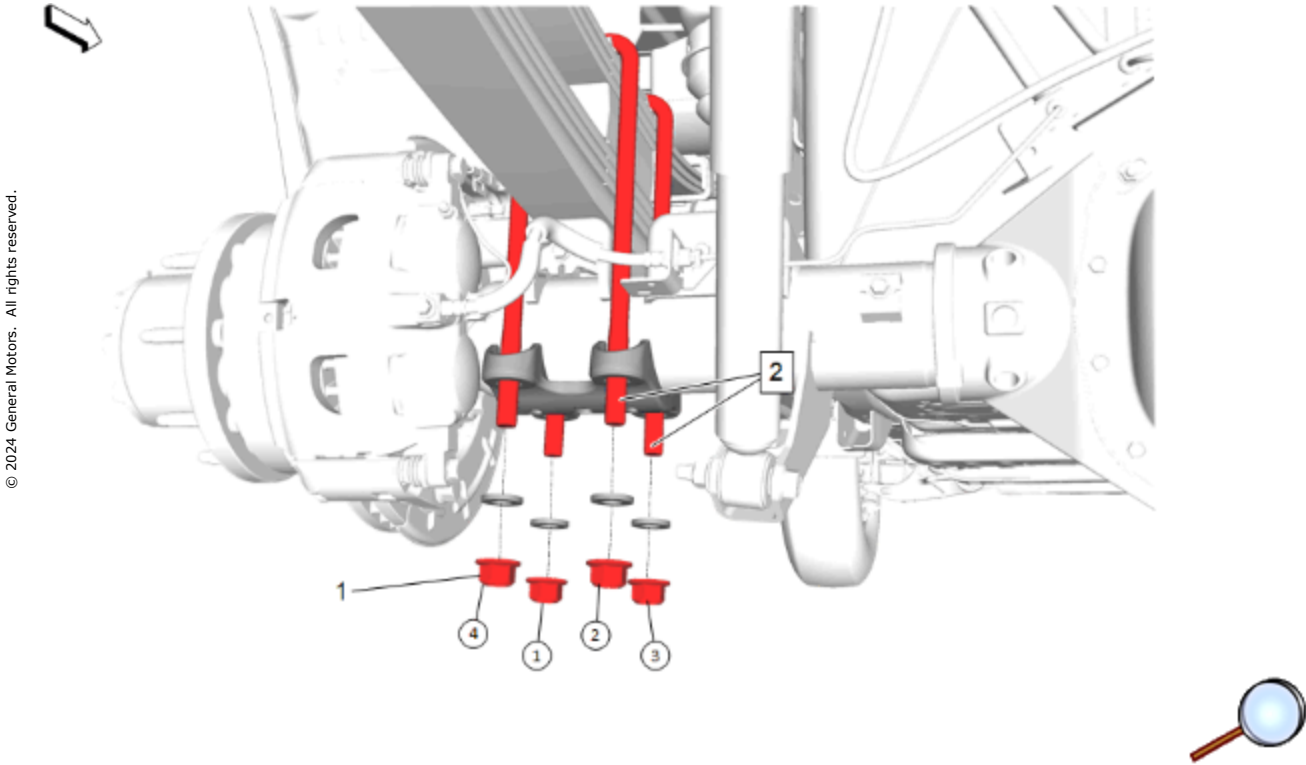
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Rear Shock Absorber Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Shock Absorber Nut - Upper	—	—	—	Rear Shock Absorber Replacement
2	Rear Shock Absorber Bolt - Upper	—	—	95 N•m (70 lb ft)	Rear Shock Absorber Replacement
3	Rear Shock Absorber Bolt - Lower	—	—	160 N•m (118 lb ft)	Rear Shock Absorber Replacement
4	Rear Shock Absorber Nut -	—	—	—	Rear Shock Absorber

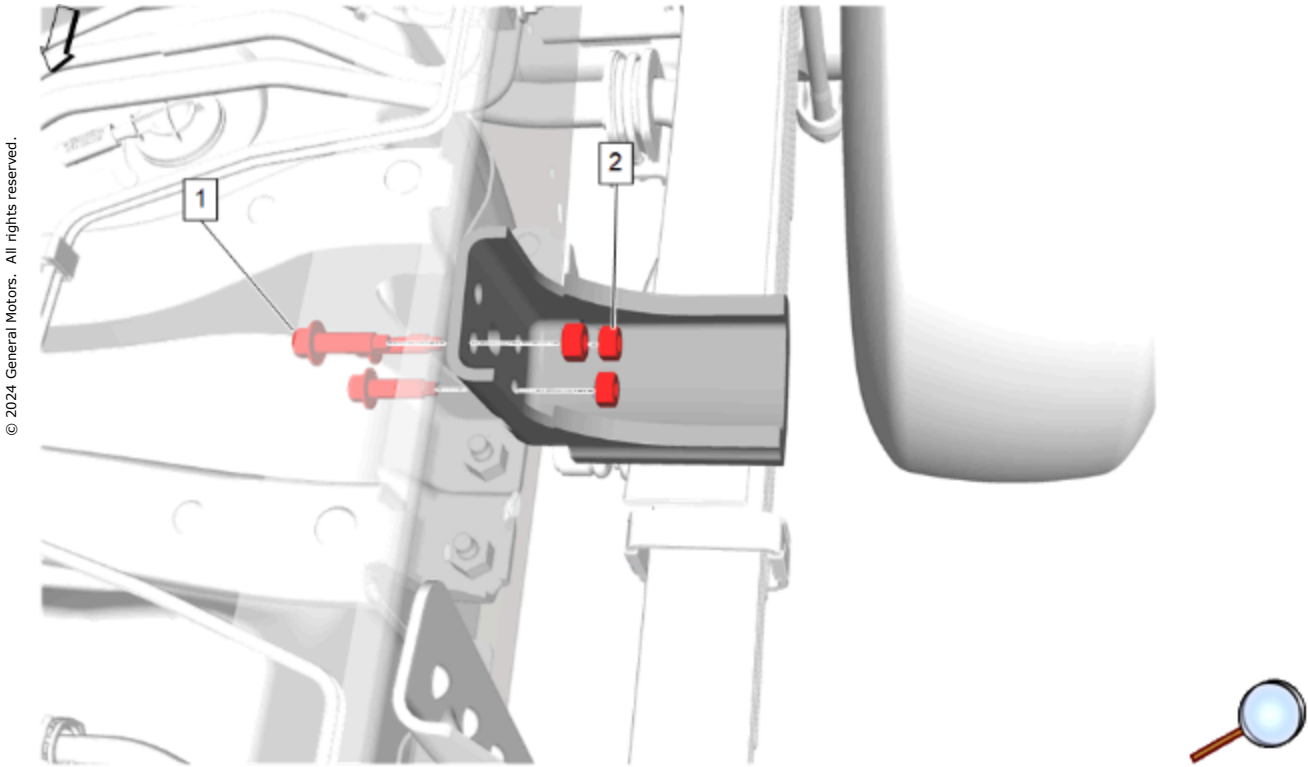
Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
	Lower				Replacement



Rear Spring Anchor Plate Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Unit Bolt Nut [4x]	—	—	Rear Spring Anchor Plate Sequence	Rear Spring Anchor Plate Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
2	Rear Spring Bolt Unit [2x]	—	—	—	Rear Spring Anchor Plate Replacement

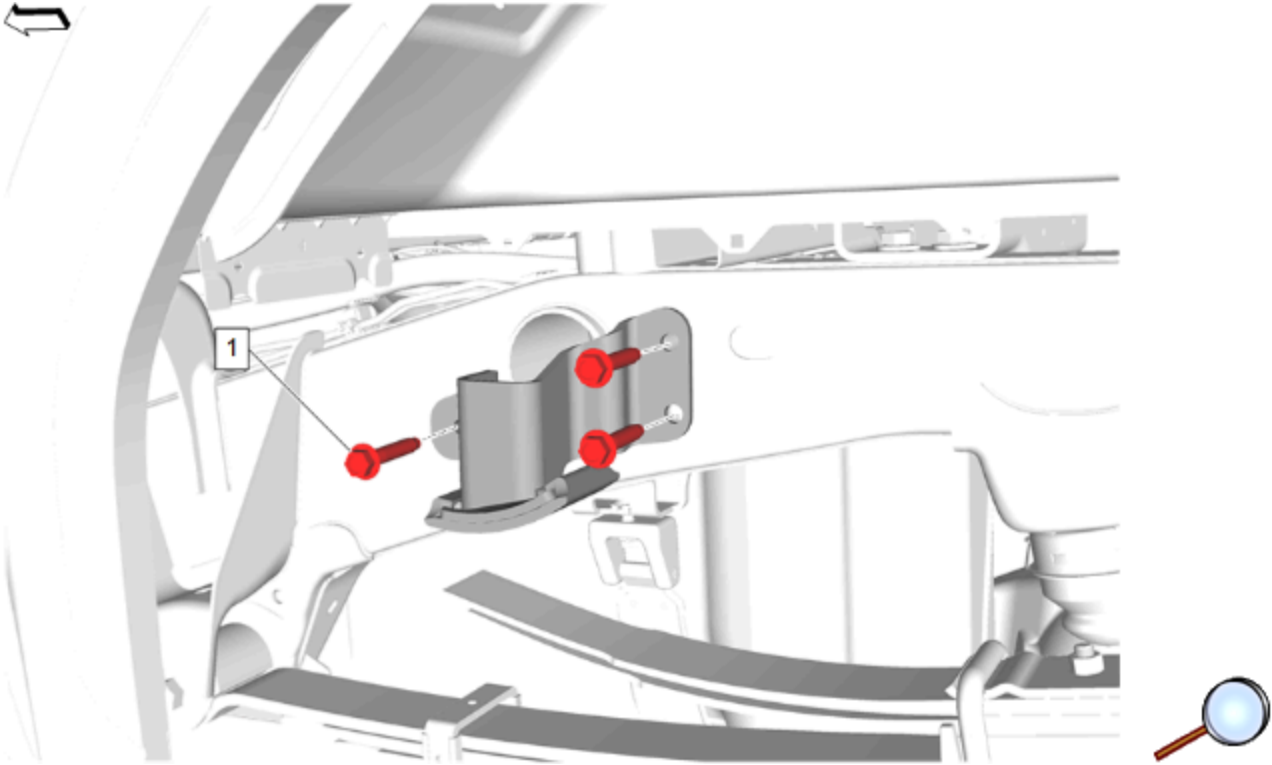


Rear Spring Front Stop Replacement (with Chassis Cab – 310/314)

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Stop Bolt [3x]	—	—	—	Rear Spring Front Stop

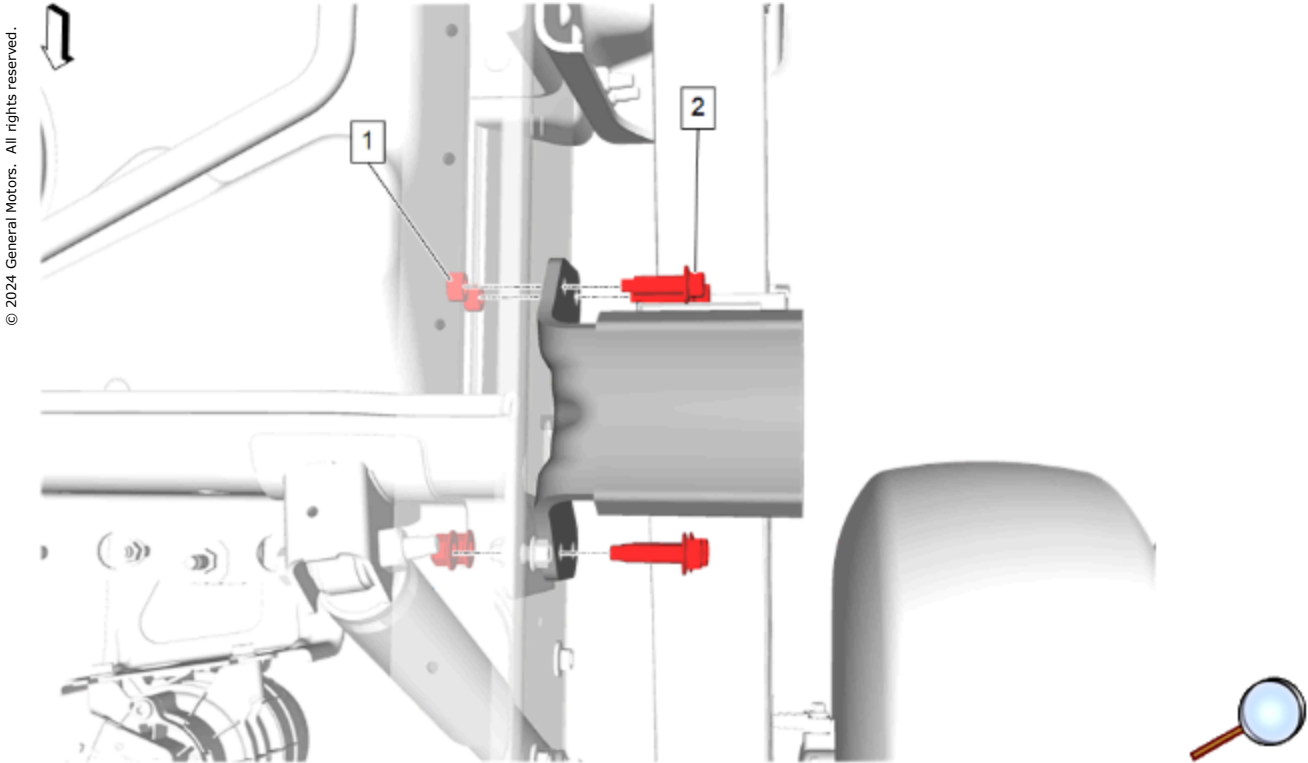
Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
2	Rear Spring Stop Nut [3x]	—	—	100 N•m (74 lb ft)	Replacement - Left Side
					Rear Spring Front Stop Replacement - Right Side
					Rear Spring Front Stop Replacement - Left Side
					Rear Spring Front Stop Replacement - Right Side

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Rear Spring Front Stop Replacement (without Chassis Cab – 310/314)

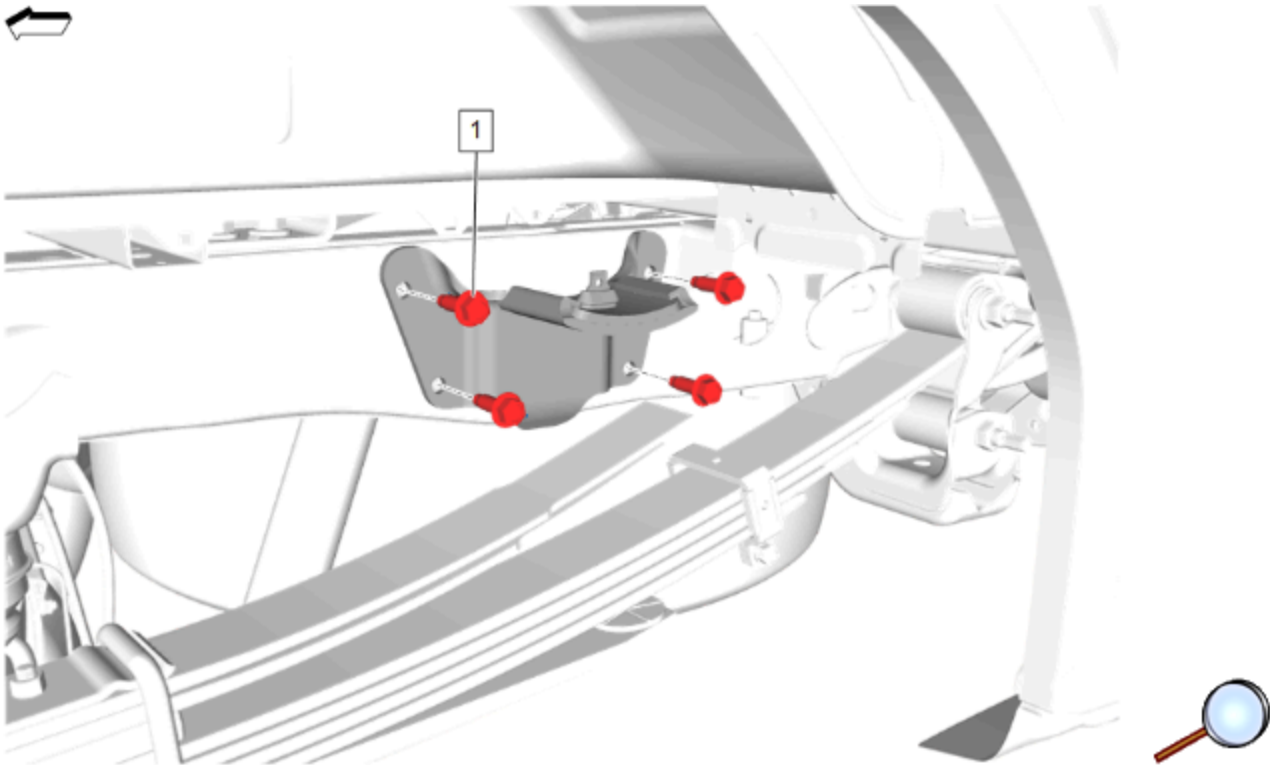
Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Stop Bolt [3x]	—	—	100 N•m (74 lb ft)	Rear Spring Front Stop Replacement - Left Side
					Rear Spring Front Stop Replacement - Right Side



Rear Spring Rear Stop Replacement (with Chassis Cab – 310/314)

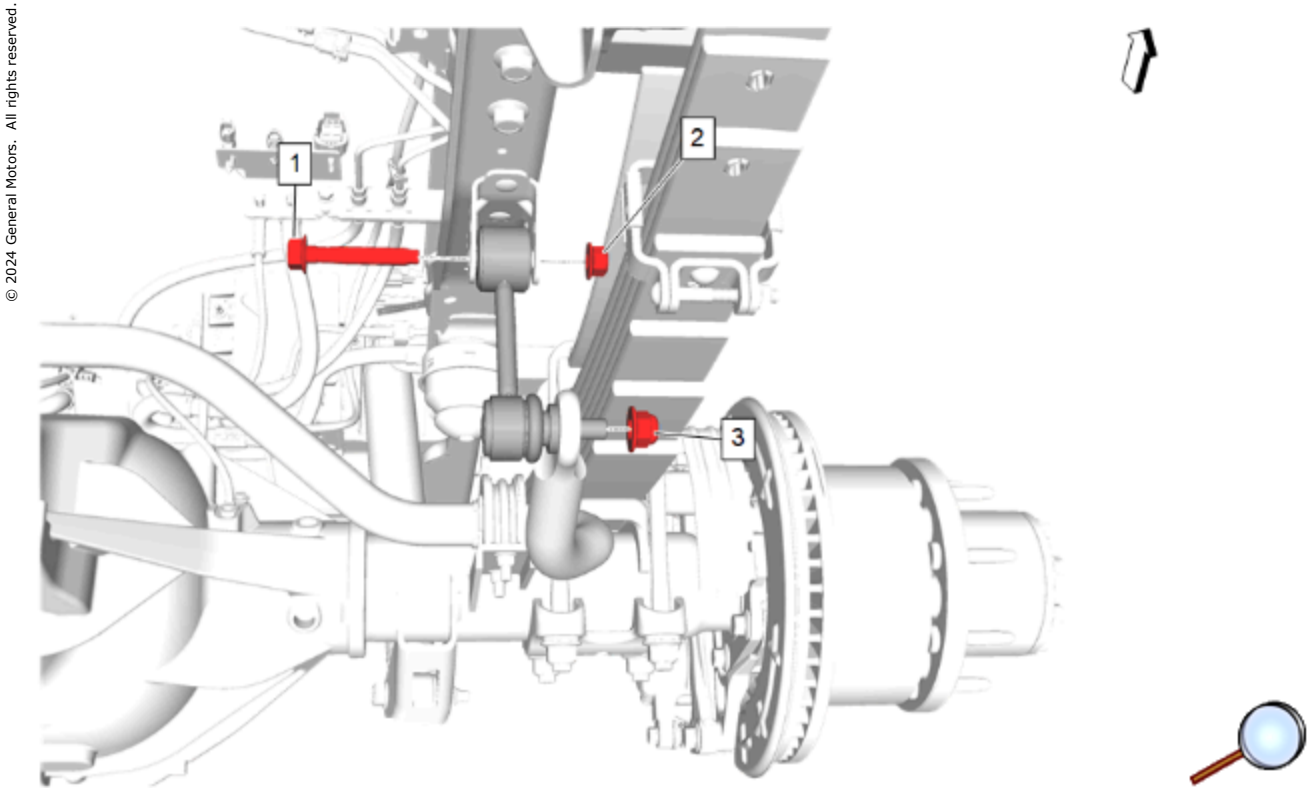
Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Stop Nut [4x]	—	—	100 N•m (74 lb ft)	Rear Spring Rear Stop Replacement - Left Side
					Rear Spring Rear Stop Replacement - Right Side
2	Rear Spring Stop Bolt [4x]	—	—	—	Rear Spring Rear Stop Replacement - Left Side
					Rear Spring Rear Stop Replacement - Right Side

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Rear Spring Rear Stop Replacement (without Chassis Cab – 310/314)

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Stop Bolt [4x]	—	—	100 N•m (74 lb ft)	Rear Spring Rear Stop Replacement - Left Side
					Rear Spring Rear Stop Replacement - Right Side

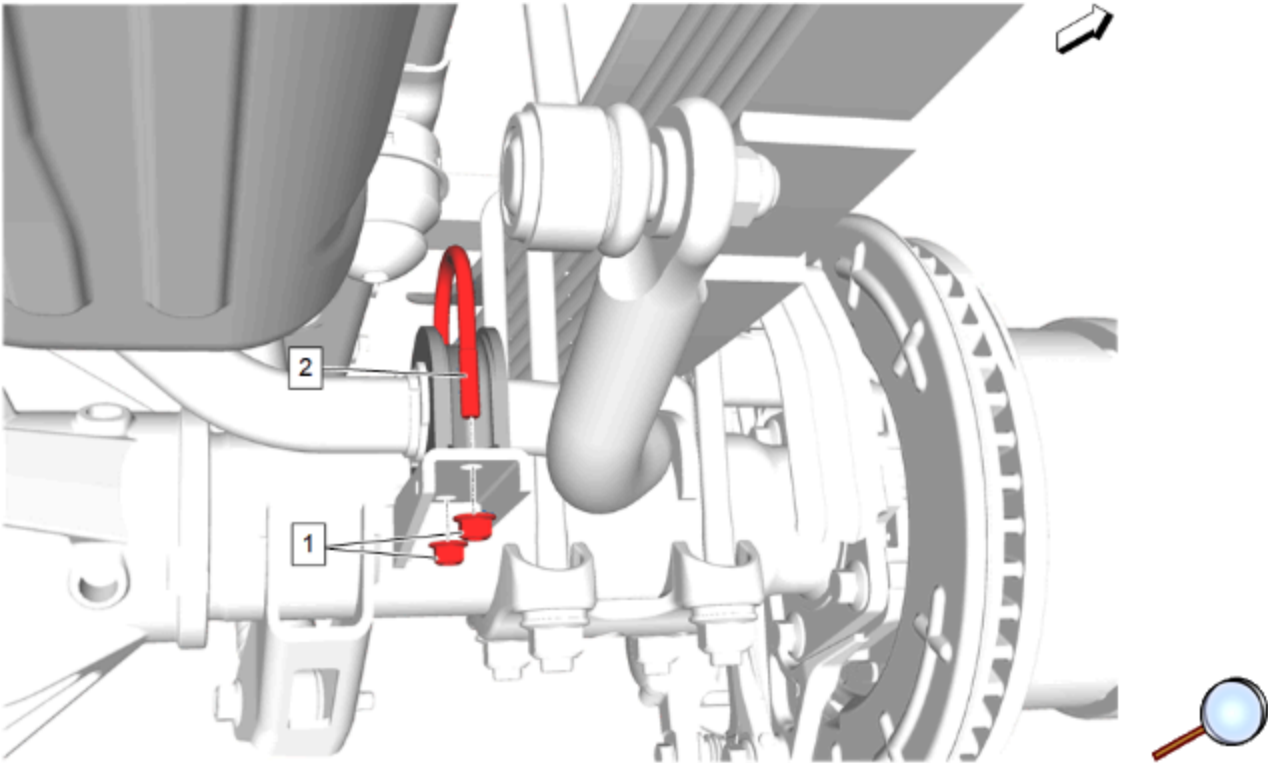


Rear Stabilizer Shaft Link Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Stabilizer Shaft Link Bolt	—	—	95 N•m (70 lb ft)	Rear Stabilizer Shaft Link Replacement - Left Side
					Rear Stabilizer Shaft Link Replacement - Right Side
2	Rear Stabilizer Shaft Link Nut - Upper	—	—	—	Rear Stabilizer Shaft Link Replacement - Left Side
					Rear Stabilizer Shaft Link Replacement - Right Side
3	Rear Stabilizer Shaft Link Nut - Lower	—	—	145 N•m (107 lb ft)	Rear Stabilizer Shaft Link Replacement - Left Side
					Rear Stabilizer Shaft Link Replacement - Right Side

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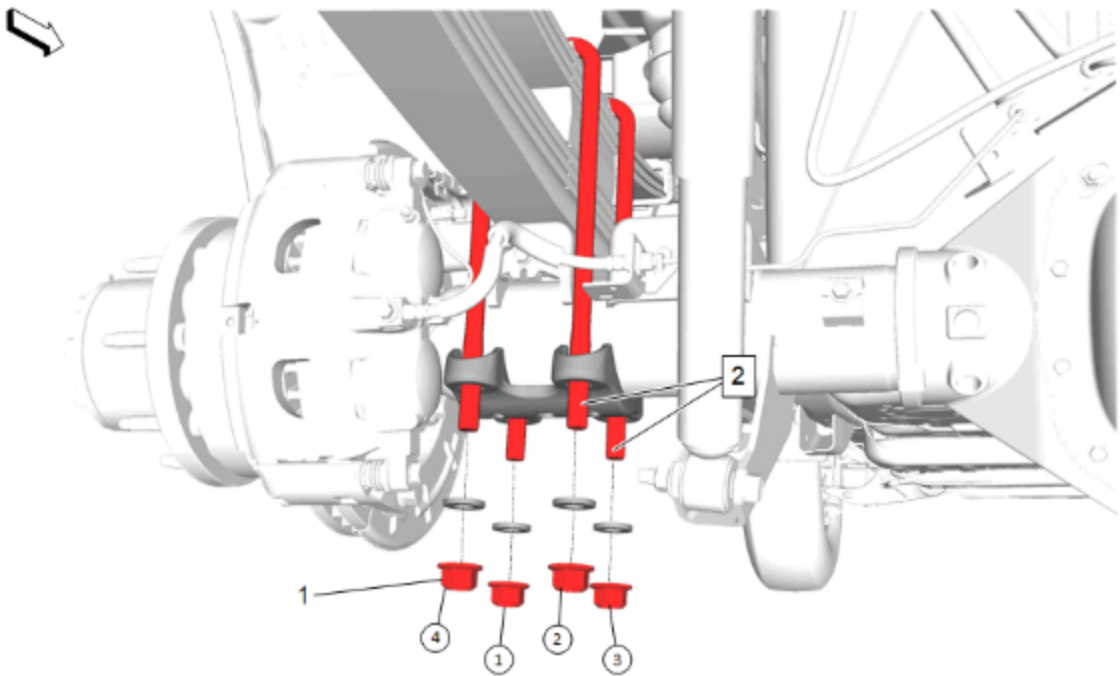
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Stabilizer Shaft Insulator Replacement

Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Stabilizer Shaft Insulator Clamp Bolt Unit	—	—	—	Stabilizer Shaft Insulator Replacement
2	Rear Stabilizer Shaft Insulator Clamp Nut [2x]	—	—	32 N•m (24 lb ft)	Stabilizer Shaft Insulator Replacement

Rear Spring Anchor Plate Sequence



Callout	Component Name [Component Quantity]	Single Use Fastener/Component	Thread Locking Adhesive Required	Specification	Procedure
				Metric (English)	
1	Rear Spring Unit Bolt Nut [4x]	—	—	First Pass: 100 N•m (74 lb ft) Second Pass: Loosen 270 degrees Third Pass: 100 N•m (74 lb ft) Final Pass: 175 - 185 degrees	Rear Spring Anchor Plate Replacement
2	Rear Spring Bolt Unit [2x]	—	—	—	Rear Spring Anchor Plate

[Replacement](#)