Rear Mud Flap Guard Package Installation (Molded Chevy)

Installation Instructions Part Number

22894894

Please read instructions thoroughly before starting.

Installation time: 30 minutes

Kit Contents

<table>
<thead>
<tr>
<th>Qty</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Left Hand Splash Guard</td>
</tr>
<tr>
<td>1</td>
<td>Right Hand Splash Guard</td>
</tr>
<tr>
<td>6</td>
<td>U-Nut</td>
</tr>
<tr>
<td>4</td>
<td>M4.2 x 20 Self-Tapping Screw</td>
</tr>
<tr>
<td>2</td>
<td>M4.2 x 16 Self-Tapping Screw</td>
</tr>
<tr>
<td>2</td>
<td>Alcohol Prep-Wipes</td>
</tr>
<tr>
<td>1</td>
<td>Instruction Sheet</td>
</tr>
</tbody>
</table>

Tools Required

- T15 Torx Screw Driver
- Drill
- 1/8” (3.0 mm) Drill Bit
- 13/64” (5.0 mm) Drill Bit
- Utility Knife
- Awl
- GM Vehicle Care Super Lube with PTFE
- Clean Cloth/Rag

Procedure

1. Remove tire.
2. Clean and degrease body panel where splash guards are to be located.
3. Remove the two existing screws (2) from locations (A) and (B).

   Hold the splash guard (1) in position against the plastic wheel trim and reinstall the screws. Make sure splash guard sits flush to the vehicle.

4. Hold the splash guard (1) firmly in position against the rear body side panel. **Be sure there are no gaps.** Mark and drill 13/64" (5.0 mm) holes (3) in locations (C) and (D). Remove splash guard and apply Super Lube to Holes.

5. Install the two supplied U-Nuts (1) over the new hole locations. Sealer may need to be removed with a utility knife (take care not to scratch metal) if U-Nuts do not sit properly. Use awl to help align U-Nuts with holes.
6. Clean area where tape will contact body parts with Alcohol Prep-Wipe.

**Caution:** Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

7. Hold the splash guard (1) **firmly** against the panel and install existing screws (2) in locations (A) and (B).

Partially install supplied M4.2 x 20 screws (3) in locations (C) and (D).

8. Remove the tape liner (4) from the inside edge of the splash guard and apply firm hand pressure for at least 60 seconds.

9. Tighten screws (2), (3) in locations (A), (B) and (C) to 3 N.m (27 lb in). Do not over tighten.

10. Hold the lower portion of the splash guard **firmly** in position against the body panel. **Be sure there are no gaps.** Drill (one) 1/8" (3.0 mm) hole at location (E) approximately 11/16" deep (17.0 mm).

11. Generously apply Super Lube to supplied M4.2 x 16 screw nose and threads and install screw (5) and U nut (6) at location (E).

Tighten screw (5) in location (E) to 3 N.m (27 lb in).

12. Repeat procedure for the other side.

13. Guards can be cleaned with any commercially available cleaner.